

59087 U.S. PTO
03/14/97

1076 - 108 67840 U.S. PTO
08/818520 03/14/97

A/REISSUE

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

REISSUE SERIAL NO. :
FILED :
GROUP ART UNIT :
EXAMINER :
PATENT NO. : 5,397,857
INVENTORS : Farquhar et al.
TITLE : PCMCIA STANDARD MEMORY CARD
FRAME

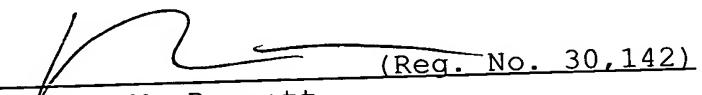
TRANSMITTAL LETTER FOR
REISSUE APPLICATION

Assistant Commissioner for Patents
Box 7
Washington, D.C. 20231

SIR:

Submitted herewith is a Reissue Application with its Attachment for Methode Electronics, Inc. Enclosed is the requisite filing fee of \$1,076.00. Please charge any additional fees that may be due and owing or credit any over payment to Deposit Account No. 08-2290. **A duplicate of this sheet is enclosed for this purpose.**

Respectfully submitted,


(Req. No. 30,142)

Robert M. Barrett
HILL, STEADMAN & SIMPSON
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85th Floor Sears Tower
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Telephone: (312) 876-0200, Ext. 3165
ATTORNEYS FOR APPLICANTS

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A/D

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TITLE REPORT ORDER

In connection with the identified reissue application,
please provide a certified copy of an abstract of title or a
title report to be placed in the file. Enclosed is the requisite
fee of \$25.00. Please charge additional fees that may be due to
Deposit Account No. 08-2290. **A duplicate copy of this sheet is
enclosed for that purpose.**

Respectfully submitted,


(Reg. No. 30,142)
ROBERT M. BARRETT
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85th Floor Sears Tower
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TITLE : PCMCIA STANDARD MEMORY CARD
FRAME

CERTIFICATE OF MAILING BY EXPRESS MAIL

SIR:

I hereby certify that the following 5 unexecuted Inventor's Declarations and Power of Attorney, Attorney of Record's Declaration, Title Report Order and a check in the amount of \$25.00, Reissue Application totalling 9 pages including 23 claims and Attachment A to Reissue Application, Reissue Application Transmittal Letter in duplicate and a check for the requisite filing fee of \$1,076.00, were deposited in the United States Postal Service Express Mail "Post Office to Addressee" in an envelope marked with Express Mail Certificate # EM 328840003US on Friday, March 14, 1997.



Signature of person mailing documents and fees

03/14/97

03/14/97

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 49-89-347080

March 14, 1997

VIA EXPRESS MAIL

Asst. Commissioner for Patents
 Box 7
 Washington, D.C. 20231

Re: Reissue Patent application for Farquhar et al.
 entitled: "PCMCIA STANDARD MEMORY CARD FRAME,"
U.S. Patent No.: 5,397,857

SIR:

Under the provisions of 37 CFR §1.41(c), I am filing the attached Reissue Application totalling 9 pages with 23 claims, Attachment A to Reissue Application and unsigned Declaration and Power of Attorney on behalf of Jim Farquhar.

Respectfully,



Robert M. Barrett (Reg. No. 30,142)
 ATTORNEY FOR APPLICANTS

1060/1165:1185
 Enclosures

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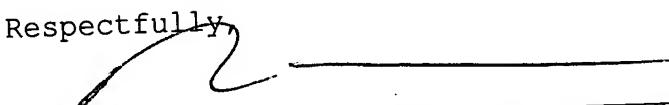
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Under the provisions of 37 CFR §1.41(c), I am filing the attached Reissue Application totalling 9 pages with 23 claims, Attachment A to Reissue Application and unsigned Declaration and Power of Attorney on behalf of Iggoni Fajardo.

Respectfully,


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U.S. Patent No.: 5,397,857

SIR:

Under the provisions of 37 CFR §1.41(c), I am filing the attached Reissue Application totalling 9 pages with 23 claims, Attachment A to Reissue Application and unsigned Declaration and Power of Attorney on behalf of Ken Dorf.

Respectfully,


Robert M. Barrett (Reg. No. 30,142)
ATTORNEY FOR APPLICANTS

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Respectfully,



Robert M. Barrett (Reg. No. 30,142)
ATTORNEY FOR APPLICANTS

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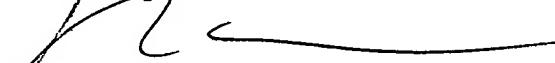
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Respectfully,


Robert M. Barrett (Reg. No. 30,142)
ATTORNEY FOR APPLICANTS

1060/1165:1185
Enclosures

United States Patent [19]

Farquhar et al.

[54] PCMCIA STANDARD MEMORY CARD
FRAME

[75] Inventors: Jim Farquhar, Coronado; Charlie Centofante, Hollister; Ken Dorf, San Jose; Brandi Weibezaehn, Pleasanton; Iggoni Fajardo, San Jose, all of Calif

[73] Assignee: Dual Systems, San Jose, Calif.

[21] Appl. No.: 92,012

[22] Filed: Jul. 15, 1993

[51] Int. Cl. 6 1105K 5/03; 1105K 7/00

[52] U.S. Cl. 174/52.1; 361/753;

361/575

[58] Field of Search 361/684, 737, 748, 753,
361/752, 757; 174/52.4, 52.5, 52.1; 428/76, 192,
542.8; 156/73.1; 264/248, 272.17

[56] References Cited

U.S. PATENT DOCUMENTS

3,579,817	5/1971	Boyle	174/52.4
3,901,731	8/1975	Waszlawski et al.	429/9
4,164,068	8/1979	Shropshire et al.	156/73.1
4,305,897	12/1981	Hazama et al.	264/248
5,107,073	4/1992	Sieffen	174/52.1
5,208,732	5/1993	Baudouin et al.	361/684
5,242,310	9/1993	Leung	361/737



US005397857A

[11] Patent Number: 5,397,857

[45] Date of Patent: Mar. 14, 1995

OTHER PUBLICATIONS

- Branson Technical Brochure, PW-4, Ultrasonic Insertion, Nov. 1981.
- Branson Technical Brochure, PW-3, Joint Design For Ultrasonic Welding, Aug. 1980.

Primary Examiner--Michael W. Ball
Assistant Examiner--Richard Crispino
Attorney, Agent, or Firm--Keith Kline

ABSTRACT

[57] A container for a memory card and the process by which the container is manufactured. The container comprises chiefly two stamped steel covers, (an upper and a lower cover half), each secured to a plastic frame element. The cover halves are secured by extended fingers which wrap around the plastic frame. This provides a double layer of metal at the perimeter of the frame. The two cover halves are situated so as to encapsulate the subject PCB and to affix it in its proper position. The two cover halves are then welded together using sonic welding on the plastic frame. The frame has been designed to meet all PCMCIA standards, including polarizing keys and grounding points.

6 Claims, 4 Drawing Sheets

United States Patent [19]
Farquhar et al.

[54] PCMCIA STANDARD MEMORY CARD
FRAME

[75] Inventors: Jim Farquhar, Coronado; Charlie Centofante, Hollister; Ken Dorf, San Jose; Brandt Weibezahl, Pleasanton; Ignoni Fajardo, San Jose, all of Calif

[73] Assignee: Dual Systems, San Jose, Calif

[21] Appl. No.: 92,012

[22] Filed: Jul. 15, 1993

[51] Int. Cl. 6 1105K 5/03; 1105K 7/00

[52] U.S. Cl. 174/52.1; 361/751;
361/575

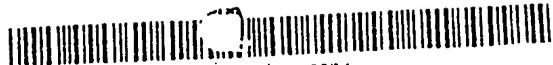
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5,107,073	4/1992	Steffen	174/52.1
5,208,732	5/1993	Baudouin et al	361/684
5,242,310	9/1993	Leung	361/731

Attachment
to Each
Declaration



US005397857A

[11] Patent Number: 5,397,857
[42] Date of Patent: Mar. 14, 1995

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Primary Examiner--Michael W. Ball
Assistant Examiner--Richard Crispino
Attorney, Agent, or Firm--Keith Kline

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